

**Work Order ID 57907**

April 20, 2010 8:38:59 AM

SCRAP



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**Item ID:** D3755-041**Accept****Setup****Start****Revision ID:****Item Name:** Seat Cushion**Stop****Start Date:** 4/20/10    **Start Qty:** 2.00**Cust Item ID:****Required Date:** 4/21/10    **Req'd Qty:** 2.00**Customer:****Reference:****Approvals:** Process Plan: *J***Date:****Tooling:****Date:****Run****Start**

QC:

Date:

**SPC (Y/N):****Date:****Stop**

<b>Sequence ID/ Work Center ID</b>	<b>Operation Description</b>
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<b>Set Up/ Run Hours</b>
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<b>Draw Number</b>
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<b>Draw Rev.</b>
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<b>Plan Code</b>
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<b>Accept Qty</b>
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<b>Reject Qty</b>
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<b>Reject Number</b>
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<b>Insp. Stamp</b>
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<b>Draw Nbr</b>	<b>Revision Nbr</b>
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D3753 Rev D

D3755 Rev C

135



Small Fab

**Memo**

Small Fab

SCRAP/DESTROY PARTS  
2 X D3755-041 B44543  
PER ECN 10-539

140



QC

QC21- Final Inspection - Work Order Release

Quality Control

0.00

0.00

0.00

0.00

*10/04/29 ②*

*10/04/30 AF*

*MF  
10-5-3*

# Picklist Print

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Work Order ID: 57907

Parent Item: D3755-041



Parent Item Name: Seat Cushion

Start Date: 4/20/10

Required Date: 4/21/10

Comments: IPP: A .08.11.17| New issue EC verified by:DD  
10.04.13 as per ECN10-539 Verified by:EC

IPP Rev:B

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3755-041		Manufactured	No				Each	2.0000	2.0000			

Seat Cushion



Warehouse                    Loc Qty                    Loc Code

Location

Main Warehouse

ST252A

2

44543

2

\_\_\_\_\_

See ATTACHED  
sheet

## List Lots

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Criteria : Item ID: D3755-041 All Locations All Warehouses All Quantity

Item ID	Warehouse ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
Item Name	Location ID				Lot Code		
D3755-041	Main Warehouse	44543	3/11/10	2.0000	QC21		
Seat Cushion	ST252A			2			
			Total:	2.0000			

**ENGINEERING CHANGE NOTICE**  
**DART AEROSPACE LTD**

Date: 10.03.23	Job No.: RD0342MAR	ADR Yes/No: Y	ADR Date: 10.03.16	ECN #: 10- 539
Product No.: D205-778		Created By: <i>CHG</i>	Approved By: <i>AM</i>	
Product Name: Comfort Seat		Checked By:	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Production Document Control	N	DS	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	
Customer Technical Support	Y	DS	
Marketing	Y	SW	
Customer Order Processing	N		

**Reason for Change:**

Revision to design

**Documents Affected:**

Release:

- DSI 9508 Rev. A
- D3753 Rev. D *No 2nd*
- D3754 Rev. D *No 2nd*
- D3755 Rev. C
- D3756 Rev. C

**PARTS MUST COMPLY**

**PREVIOUS PARTS SATISFACTORY**

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP		10.03.23 UP
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	Y	DS		10.03.23 UP
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		10.03.23 UP
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ		
12	Update Controlled PDF Files	Y	KJ		10.03.23 UP
13	Update Document Record (DR)	Y	KJ	Rev. <del>002</del> C	10.03.23 UP
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		10.03.23 UP
17	Update / Verify ARC Database	Y	KJ	#109	10.03.23 UP
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D205-778-011 @ CHG 002, DSI 9508-011 @ CHG 001	10.03.23 UP
19	Create / Update PPP's	Y	KJ		10.03.23 UP
20	Update Document Control Database / Laminated Dwgs	N	<del>AT</del>		
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		
23					
24					

**Description / Action:**

- D205-778-011 @ chg 002, with new seat cushions
- Rivets added to -011 kit per DSI
- New rivet kit (per DSI) for existing customers who might need it
- update any -011 kits in stock with new cushions, rivets, DSI, and CHG number

*Setup old cushions*

*D3755-041*

*59987*

*D3756-041*

*52918*

*DSI 9508  
No 2nd*

ECN Verified & Complete: \_\_\_\_\_

Date: \_\_\_\_\_